



GRN FLEX

PRODUCT SPECS

PRODUCT CODE	BRIEF DESCRIPTION
Film Series	Water-Based Surface Print Ink System

TECHNICAL INFORMATION	DESCRIPTIONS	NOTES
Calculated BRC	4.5–7.5%	
Viscosity	10–17	3-Zahn
Waterborne or Radiation Curing	Water-Based	
Pigmented	Yes	
Appearance	Ink Color Dependent	

WARNING: Possible skin/eye irritant. Sensitization or other allergic reactions may occur. Reactions may not appear immediately after exposure. Avoid all eye and skin contact. Use in well-ventilated area; avoid inhalation of vapors. If contact occurs, immediately wash all affected areas with soap and water.

APPLICATION RECOMMENDATIONS

APPLICATION METHOD	Flexographic printing application
SUBSTRATE	Treated Films and Coated Paper Substrates
BCM VOLUME	1–5
CURE SPEED/PRINT SPEED	200 fpm–500 fpm (Press Dependent)
PROPER STORAGE AND HANDLING	Store in original container within a low-humidity environment. Use proper handling equipment when in contact with this product.

Grn-Flex is made using renewable Rosin Resins that can lower the ecological footprint at every print station.

Grn-Flex allows users to be friendly to the environment without sacrificing print quality. High-Gloss Print with excellent adhesion to most treated film substrates. Good for process print work.

Interactive Inks and Coatings recommends pretesting of this product under actual conditions prior to its use. Periodic checks are recommended to test for desired properties during the production run.