



ACTIVE CURE U.V. INKS (ACF)

PRODUCT DESCRIPTION

Active Cure U.V. Inks have been developed to print fine line type, screens, and bold spot colors on a large range of porous and non-porouss substrates.

Active Cure cures at high speed and exhibits high gloos, excellent adhesion, scratch, and abrasion resistance.

Not limited to films, this series prints exceptionally well on paper and will produce high quality labels and packaging products.

Use in conjuction with A.C.T. Ink System for quick and accurate color replication and quality control.

PRODUCT SPECS

RECOMMENDED: GLOSS 20/60* N/A

□ Paper	■ Film	C1S	□ Whi	ite BOPP	□ Ot	her:		
RESISTANCE PROPERTIES Weight Wet / Dry								
Above Average Sutherland Rub Tes			st: 20+ Rubs 2lbs				Wet	
Average		Sutherlan	d Rub Te	st: 10+ Ru	2lbs		vvet	
						•		
WATER	IF	PA AK	ALI 2%	AMM 1%		BLEACH 1%	6 (REQUESTED)
20+	2	0+	10+	10+	-	20+		0-10
C.O.F (C1S) C.O.F. (WHITE BOPP)								P)
Static Pea	Static Peak Kinetic A		Avg	Static Peak			Kin	etic Avg
N/A N/A		١	Formulation Dependent					
		•	·			·		
TYVEK	W	HITE BOPP	CLEAF	CLEAR BOPP MI		ALLIZED FILI	М	OTHER
Average		Excellent	Exce	Excellent		Average		N/A

APPLICATION RECOMMENDATIONS

WATERBORNE OR RADIATION CURING	Water-Based	
APPLICATION METHOD	Flexography	
BCM VOLUME	N/A	

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CHEMICAL RESISTANCE PROPERTIES

*Twenty cotton swab rubs equals (1) point of resistance on either BOPP or Coated Paper

INK SYSTEM	SUBS ⁻	TRATE	RESISTANCE PROPERTIES				GLOSS		
	ВОРР	Coated Paper	Water	IPA	MEK	Alkali 2% Solution	Amm 2% Solution	Bleach 1% Solution	
ACF-42	Х		5	5	3	5	5	5	95-100
LED 395nm Cure		Х	5	5	5	5	5	5	90-95

^{*}The test results you are seeing are representative of our standard U.V. Fast Cure lnks and may not directly correspond to every manufactured batch

CMYK PROCESS INK BLENDERS

COLOR	U.V. SKU FAST CURE	DESCRIPTION	LIGHT FASTNESS (BLUE WOOL VALUE)
	ACFPY32-01	Pro. Yellow	6
	ACFCY32-01	Cyan	8
	ACFMA32-01	Magenta	5
	ACFBK32-01	Black	8

STANDARD INK BLENDERS

COLOR	U.V. SKU FAST CURE	DESCRIPTION	LIGHT FASTNESS (BLUE WOOL VALUE)
	ACFPB32-01	Pro. Blue	8
	ACFPG32-01	Green	8
	ACFWR32-01	Warm Red	5
	ACFRR32-01	Rubine	5
	ACFPV32-01	Violet	8
	ACFYE32-01	Yellow	6
	ACFYE32-03	Yellow LF	8
	ACFPK32-01	Mixing Black	8
	ACFRH32-01	Rhodamine	3
	ACFWH32-03	Opaque White	

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